

Empower organizations to efficiently d transform, govern business complexity and continuously improve through process based quality, performance and compliance solutions.

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# Quality, GRC, Audit & Continuous Improvement

Interfacing's mission is to empower organizations to efficiently govern business complexity and continuous transformation through process based quality, performance and compliance solutions.

### Interfacing's Digital Business Transformation Suite

Business Process
Management
(BPM)

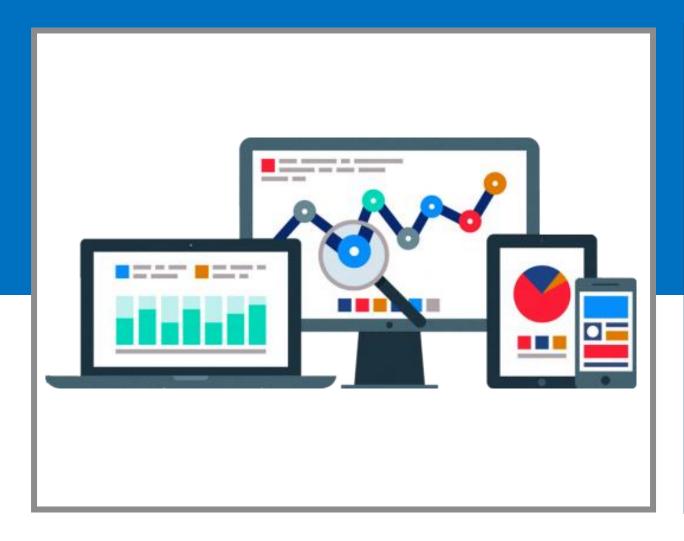
Quality
Management
System (QMS)

Governance, Risk, Control, Audit & CAPA (GRC) Document Management System (DMS)

Automation & Integration (Low Code Rapid App Dev)

Monitoring & Reporting (BI)

## **Overview**



Managing audits without a workflow tool involves storing information in multiple files in a non-centralized information repository.

Our audit management application features a single web-based interface for managing and storing all information relative to an audit.

Some modules are designed for process execution and automation while others are managed independently for administrative use and support.

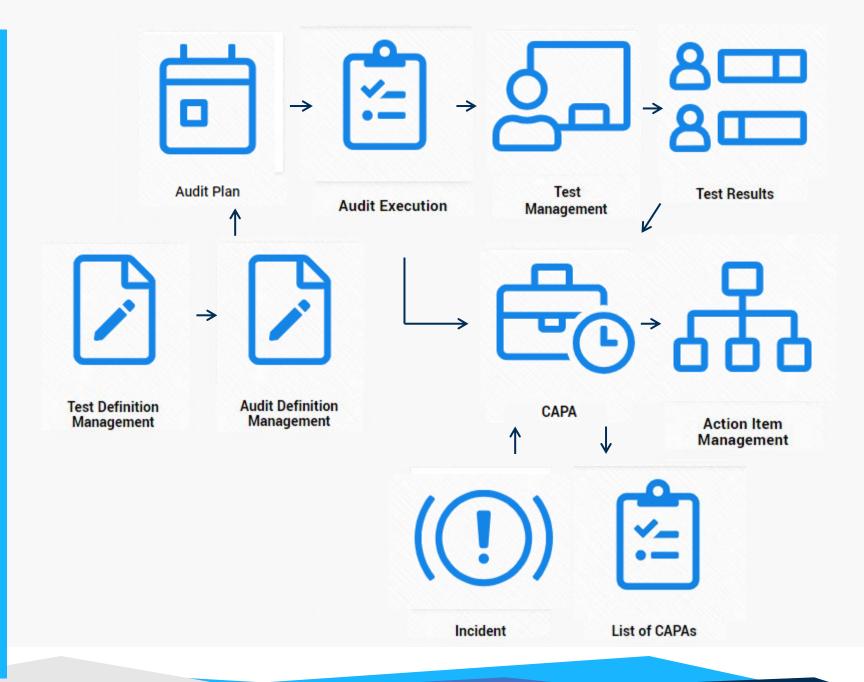
All modules are interrelated and supplement each other's functions, simplifying the complexity of creating and managing a fully transparent audit cycle.

#### Relationship Map Between Modules

Data from one module can easily flow and integrate into the other.

Offering highly flexible functionality, all modules, forms and fields are fully configurable.

Terminology may be adapted to support specific business requirements.



## **Key Feature Overview by Module**

#### **Test Definition Management**

Define, map, test, and report on controls and compliance requirements from one module

#### **Test Results**

Test repository to view all tests whether in progress or complete

Consult existing results for comparison and evaluation

#### **Audit Definition Management**

Enable scheduling of audits, identify issues, generate action plans and assign responsibility

#### **Audit Plan**

Plan the nature, timing and extent of tests, controls, and procedures

Associate tests to audit(s)

#### CAPA

Centralized action item completion monitoring; escalation triggers

Store action item evidence

Integrated to audit & incident management root cause analysis

#### **List of CAPAs**

View the progress of all your current and historical CAPAs in real-time

Run reports on any overdue or pending corrective actions

Track versions and revisions

#### **Incident Management**

Real-time incident reporting, tracking, and analysis

Supports multiple geographic locations

Enables follow-up and root cause analysis - escalation to CAPA

#### **Audit Execution**

Manage internal and external audits status and documentation in a single repository

#### **Action Item Management**

Assign and manage action items through to closure

Communicate action item details via automated/scheduled email notifications

Escalations with real-time status/closure tracking

# Cross-Application Features

#### Reusability

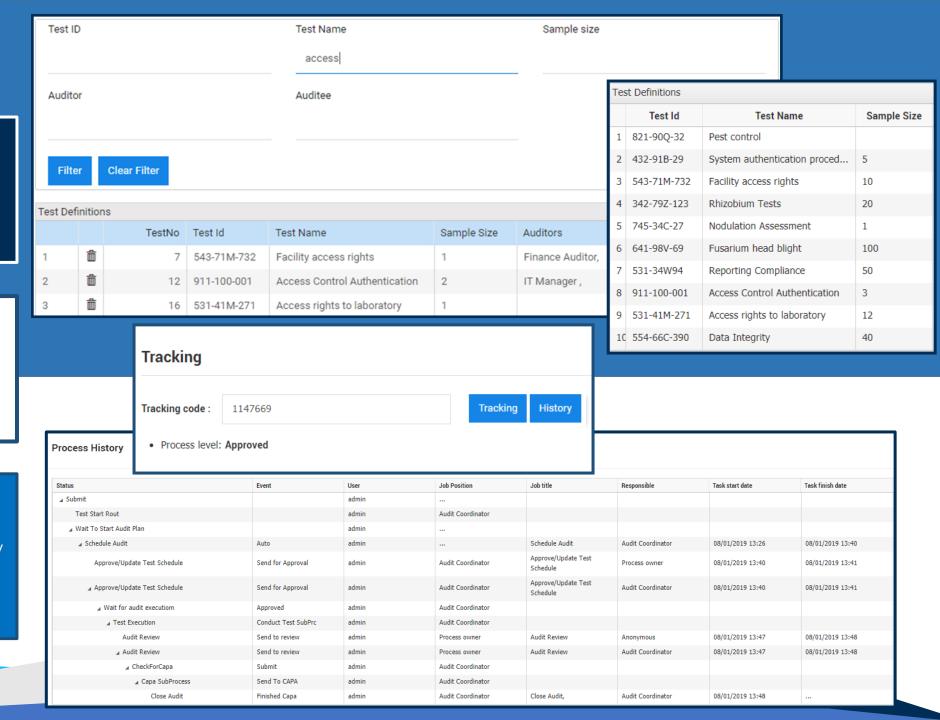
Test definition Audit definition Standardized audit template

#### Search

Full-text search available on all fields Filter and sort all fields for easy retrieval (e.g., A-Z, Z-A, 1-10, etc.)

#### **Tracking and History**

Reporting on all fields of process history Pass vs. fail audit results Tracking numbers Audit trail



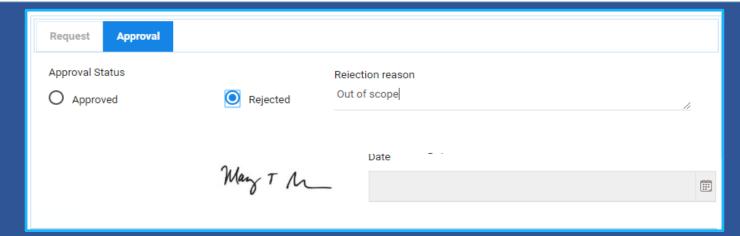


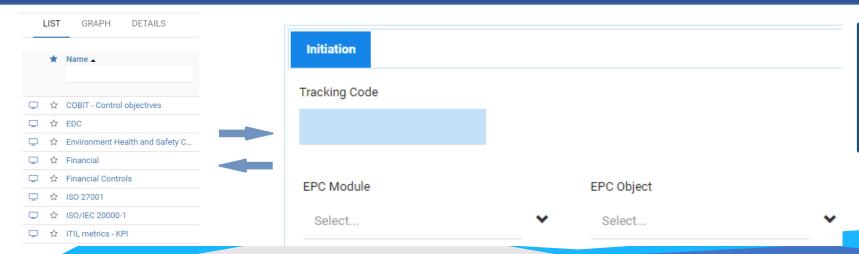
#### **Notifications**

Schedule periodic/recurring tasks
Assign task notifications based on user or role
Trigger escalations based on pending or overdue tasks
Email or SMS alerts
Complete mobile functionality

#### Reviews & approval cycles

Automate and accelerate approval cycles Multiple rounds of reviews to ensure efficiency Electronic signatures Evidence of audit supervisory review





#### Integration

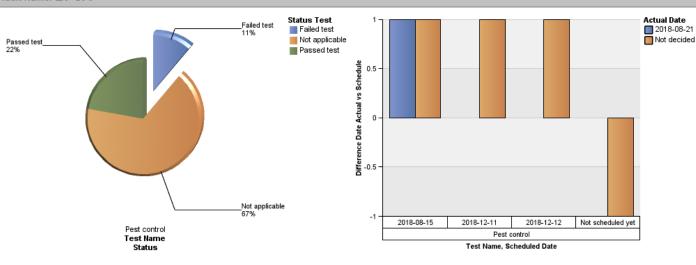
Integrate data from EPC using REST APIs Integrate with 3<sup>rd</sup> party systems

#### **Dashboards**

Quickly generated based off real-time data Monitor the progress of audits or tests in real-time Embed charts and dashboards into forms Drill down into open and outstanding tasks







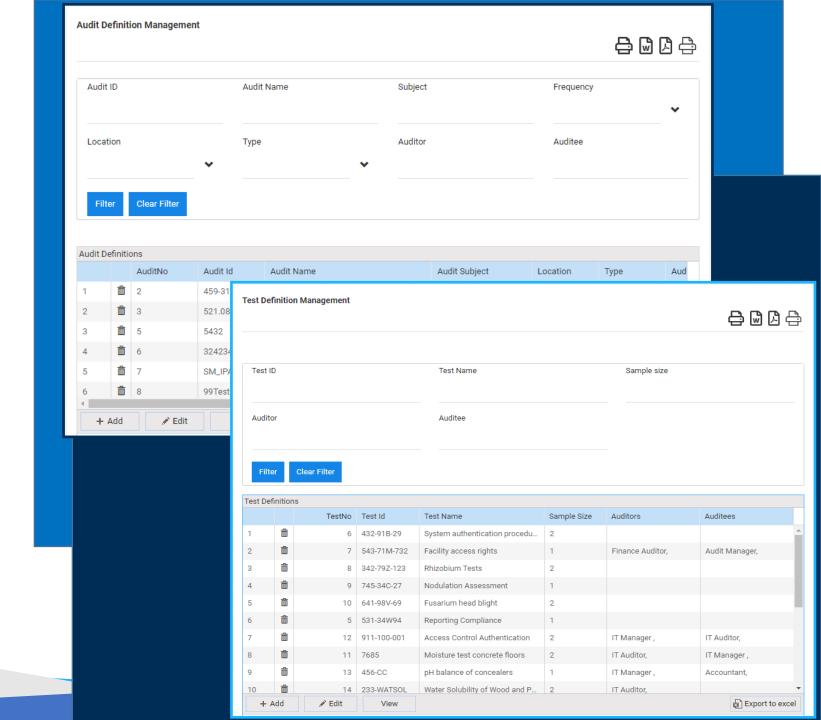
TestName	Prerequisties	Procedure	Sample Size	Auditors	Auditees	Scheduled Test Date	Due Date Test	Actual Test Date	Adequacy	Effectiveness	Status
	Not applicable		-	Auditor 2,	Auditee 1,	2018-12-12	2018-12-13	Not decided	Not applicable	Not applicable	Not applicable
			1	Auditor 2,	Auditee 1,	2018-08-15	2018-08-16	Not decided	YES	YES	Passed test
			1	Auditor 2,	Auditee 1,	2018-12-11	2018-12-12	Not decided	NO	NO	Failed test
			1	Auditor 2,	Auditee 1,	Not scheduled yet	Not scheduled yet	Not decided	Not applicable	Not applicable	Not applicable
Pest control		Not applicable	2	Auditor 2,	Auditee 1,	2018-08-15	2018-08-22	2018-08-21	Not applicable	Not applicable	Not applicable
			2	Auditor 2,	Auditee 1,	2018-12-11	2018-12-12	Not decided	Not applicable	Not applicable	Not applicable
			2	Auditor 2,	Auditee 1,	2018-12-11	2018-12-12	Not decided	YES	YES	Passed test
			2	Auditor 2,	Auditee 1,	Not scheduled yet	Not scheduled yet	Not decided	Not applicable	Not applicable	Not applicable
			25	Auditor 2,	Auditee 1,	2018-12-11	2018-12-13	Not decided	Not applicable	Not applicable	Not applicable

#### Reports

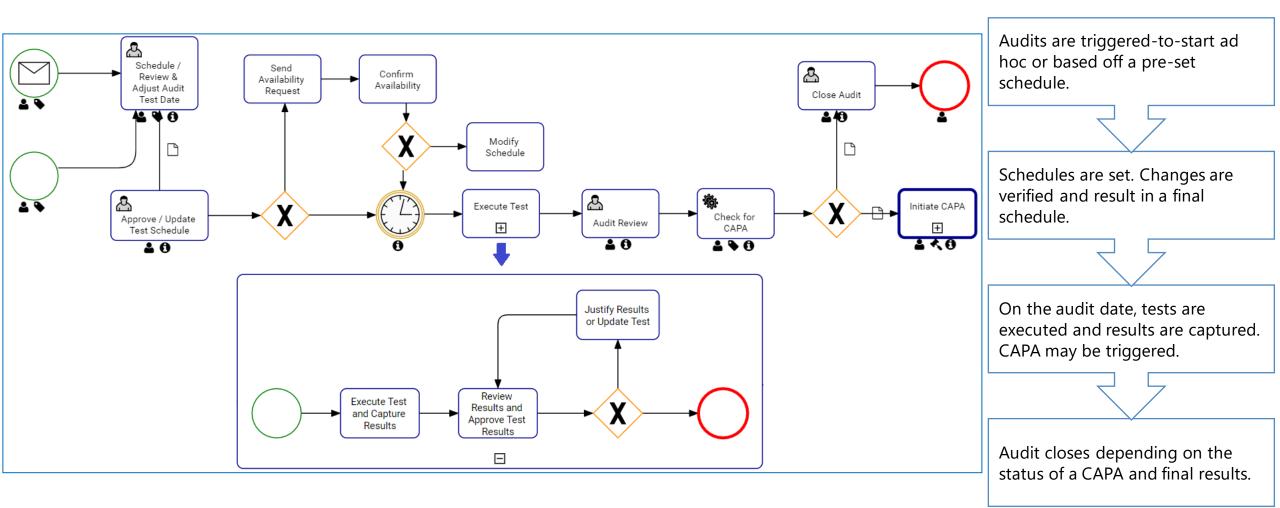
Export collected data with a single click Detailed, automatically generated reports in multiple formats such as Excel, PDF, etc. Generate detailed reports using COGNOS Customize reports with your logo

# **Audit and Test Definition**

- Repositories for all audit and test instances
- Narrow your search select one or many fields for audit or test look-up
- Search and sort through each column (Audit/Test ID, Audit/Test Name, Frequency, Sample Size, etc.) or filter your search by Auditor
- Set security at all levels by role or user
- Connect an audit plan to an object within EPC (e.g., a process, control, etc.)



## **Audit Process**

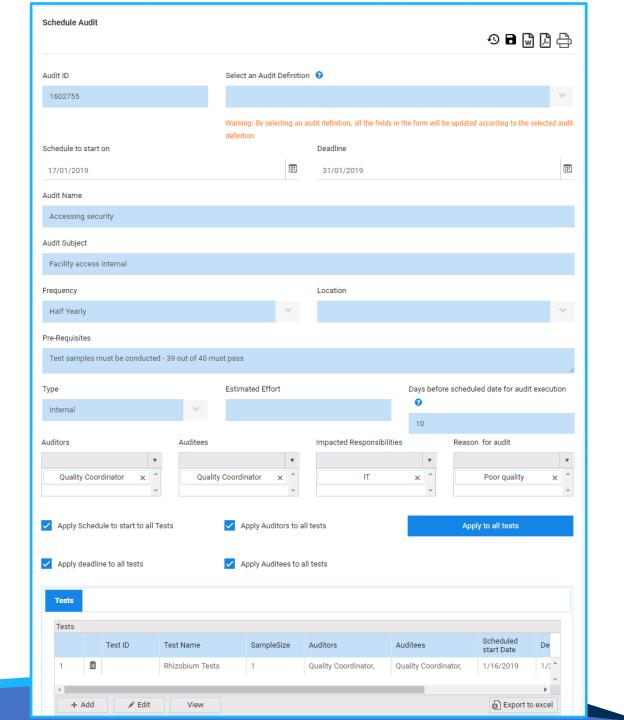


# **Audit Scheduling Features & Attributes**

#### **Key Attributes**

- Auditor and auditee assignment
- Audit deadline
- Trigger to start on
- Prerequisites
- Add multiple tests

- Automated audit start date x days before scheduled date
- Automated reminders
- Schedule approval cycle
- Tracking notifications for audit manager
- Auditors/auditees may be hardcoded or managed independently through external module
- Capture all information; export to Word, PDF, or print

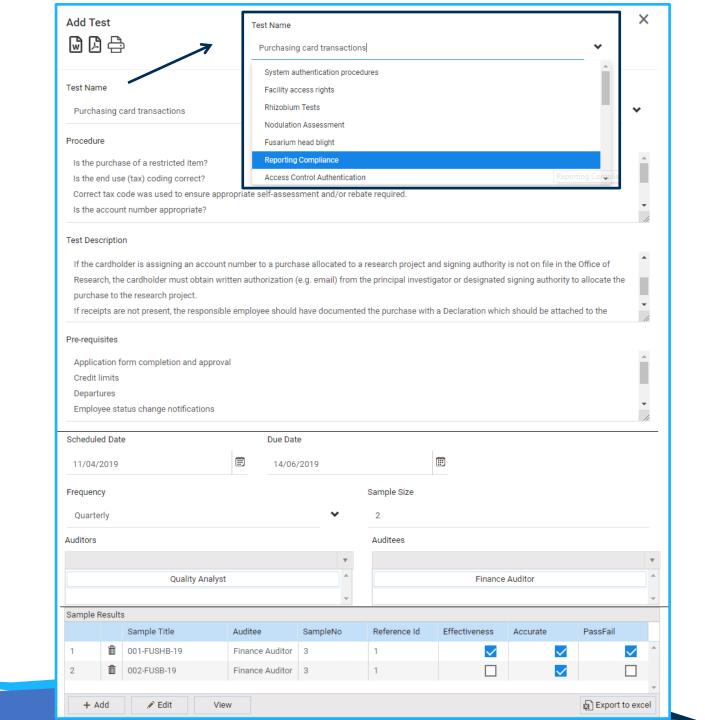


# **Add Test Features & Attributes**

## **Key Attributes**

- Procedure
- Prerequisites
- Auditor / auditee assignment
- Scheduled date and due date
- Sample results

- Add and evaluate test samples
- Detail pre-audit preparation work
- Reuse previously defined test form as template and re-assign values or roles easily
- Lock fields by role
- Set validations

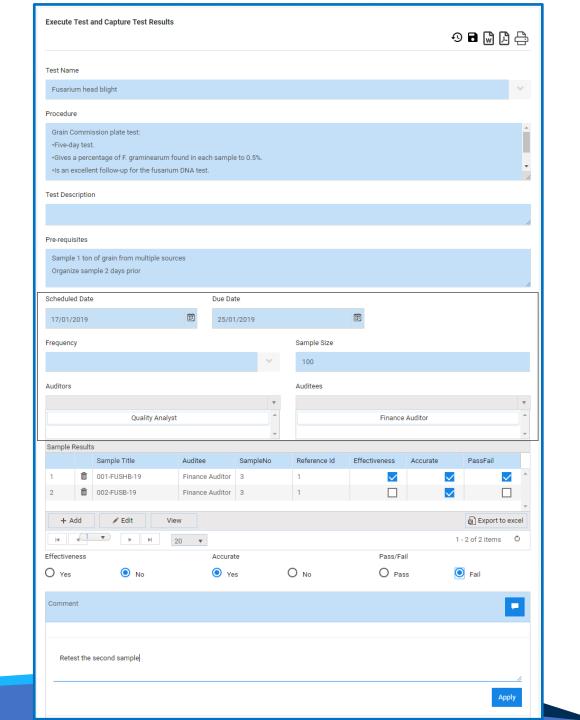


# **Test Execution Features & Attributes**

### **Key Attributes**

- Procedure
- Scheduled date and due date
- Frequency
- Sample size
- Sample results

- Establish responsibility by role
- View/edit/add sample results
- Yes/no and/or pass/fail radio buttons determine sample effectiveness
- Upload multiple attachments to test samples; can be downloaded at any future step
- Notifications sent to audit manager
- Conversation threading; comment textbox facilitates collaboration between users

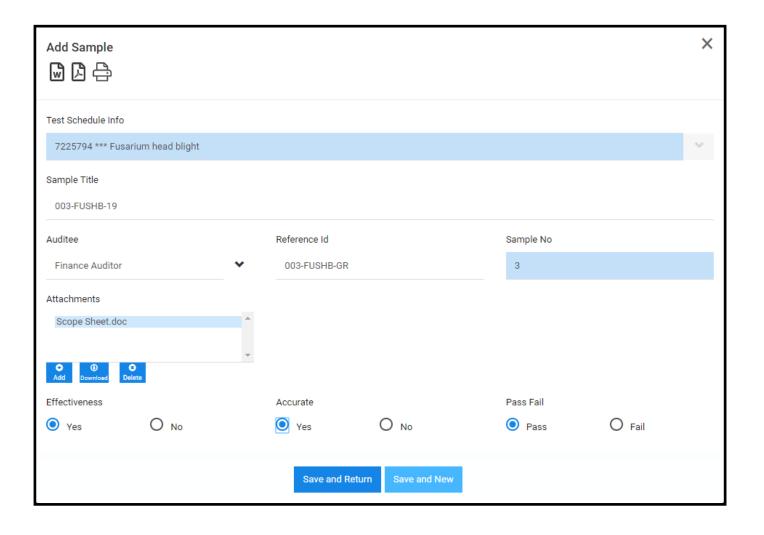


# **Test Sample Features & Attributes**

## **Key Attributes**

- Test schedule information
- Assign role to test
- Sample number
- Capture effectiveness, accuracy and pass or fail

- Establish responsibility by role
- Add multiple samples without exiting the 'Add Sample' window
- Mandatory fields to ensure accuracy
- Validations on fields that trigger pass or fail results
- Field to upload multiple attachments
- Export sample record to Word, PDF, or print from form

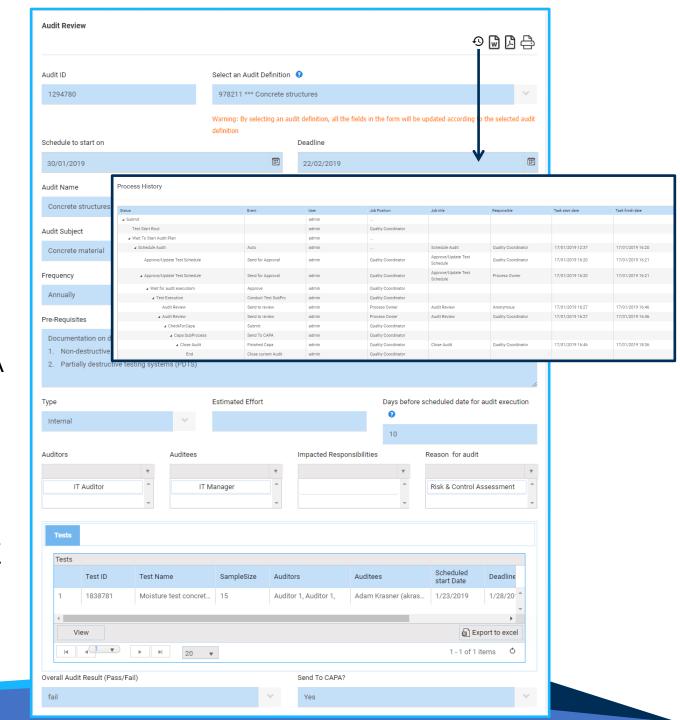


# **Audit Review Form Features & Attributes**

### **Key Attributes**

- All audit information inherited and static
- Overall audit result (pass/fail)
- Send to CAPA (yes/no)

- Dropdown to grade audit overall pass or fail
- Dropdown to trigger automatic escalation to CAPA
- Validation set to determine roles responsible for escalation
- Audit Review form easily reassigned if higher authority level sign-off is required
- View all process history preceding the form; who was responsible, task start date, task end date, etc.
- Export all captured information to Word or PDF, or print form



# **Audit Report**

Audit Name	Description	Subject	Prerequisites	Auditors	Days To Alarm	Frequency	Туре	Location
Asset Control	Verify status and condition of assets.	ISMS	- Asset list	Auditor 1,	10	Annually	Internal	Warehouse
BPCA	This audit relates to the IS of the Steel Foundry	ISMS	- Documents - Employees	Analyst,	20	Annually	External	Steel Foundry
Event ID 4625	This description contains all you need to know about rhizobium tests	Finance	Sample tests	Auditee 1,	10	Annually	External	Location 1
Financial compliance	Improve financial documentation; check internal policies; review accounting system	Strategic Planning	Previous financial records and accounting ledgers dating back to 2016	Analyst,		Annually	Internal	Corporate Office
Internal Process Audit	This is a standard test for basic compliance of the processes with the systems.	Procure to Pay process audit	Determine audit period     Identify Processes to be audited     Identify related systems     Identify Auditees and Process Owners     Collect relevant process documentation, SOPs, process map etc.     Check for access to related systems. If no access, request for access     Schedule Audit     Prepare Audit Checklist	Auditor 1,	15	Quarterly	Internal	Steel Foundry

Drilldown from the top-level report to the specified drilldown report visualizations (shown next).

View all calculated metrics and data related to an audit instance, such as:

- the status of each associated test
- the adequacy and effectiveness of each test

#### Audit Name: Financial compliance Status Test **Actual Date** Failed test 2018-09-25 Failed test Not applicable Not decided Passed test Passed test 22% Date 2018-08-20 2018-12-05 2018-12-05 2018-12-11 scheduled yet 2018-08-01 \_Not applicable 67% ş System authentication procedures Facility access rights System authentication procedures **Test Name** Test Name, Scheduled Date Status TestName Prerequistes Procedure Sample Size Auditors Auditees Scheduled Test Date Due Date Test Actual Test Date Adequacy Effectiveness Status Auditor 2, Auditee 1, 2018-08-15 2018-08-16 Not decided YES YES Passed test NO NO Auditor 2, Auditee 1. 2018-08-16 2018-08-16 Not decided Failed test YES Auditee 1. 2018-08-16 2018-08-16 NO Passed test Auditor 2. Not decided 1. Collect Samples System authentication procedures | 1. Auditee Availability Auditor 2, Auditee 1, 2018-10-25 2018-10-26 Not applicable Not applicable | Not applicable Not decided

Auditor 2.

Auditor 2.

Auditor 2,

Auditee 1.

Auditee 1.

Auditee 1,

Not scheduled yet

Not scheduled yet

2018-12-05

Not scheduled yet

Not scheduled yet | Not decided

2018-12-04

Not decided

Not decided

Not applicable

Not applicable

Not applicable

Not applicable

Not applicable

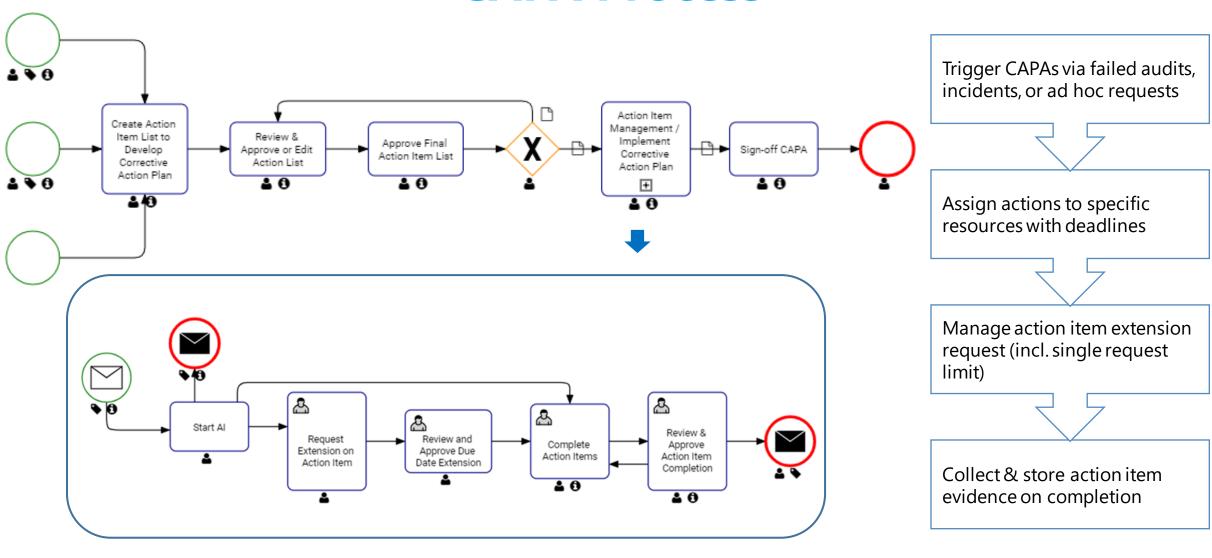
Not applicable | Not applicable

Not applicable

Not applicable

Perform test
 Record results

## **CAPA Process**

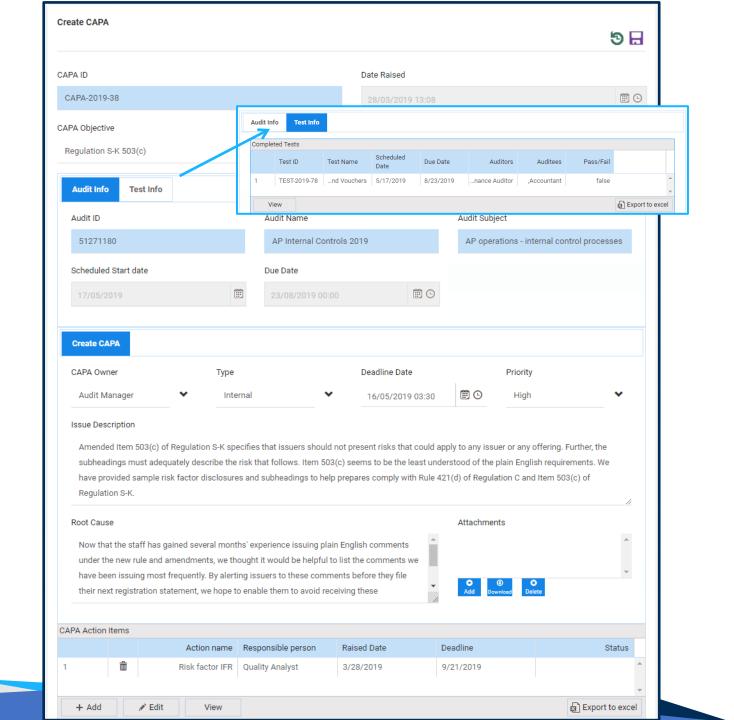


# **Create CAPA Features & Attributes**

### **Key Attributes**

- Date raised
- Type
- Deadline date
- Issue description
- Root cause
- CAPA action items
- Test Info tab displays all completed tests inherited from previous form

- Failed audit or incident information inherited on form
- View/edit/add multiple CAPA action items
- Responsible roles and status of action items available in real-time

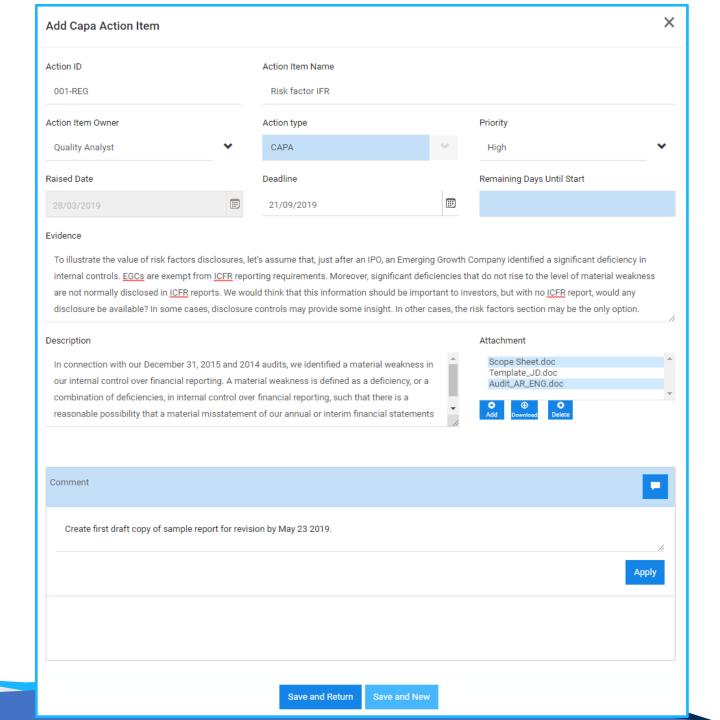


# Add CAPA Action Item Features & Attributes

### **Key Attributes**

- Action item owner
- Action type
- Deadline
- Status
- Remaining days until start

- Status dropdown: describe state of action item (e.g., addressed, not addressed, requires extension)
- User interaction within comment field
- Create multiple action items in sequence without exiting form
- Escalation triggers set based on deadline
- Collaboration / communication thread between users
- Supports multiple attachments

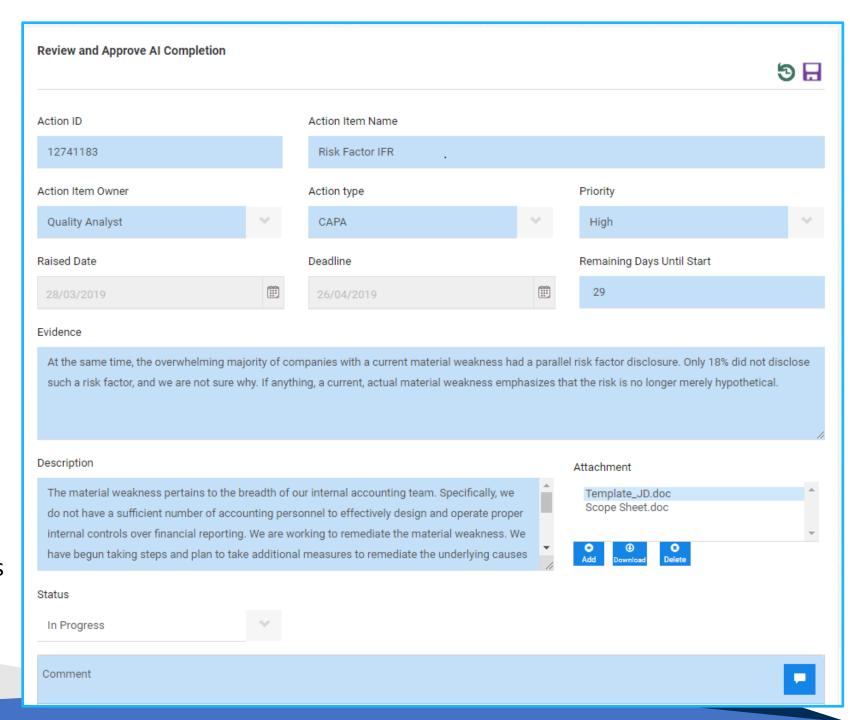


# **Action Item Form Features & Attributes**

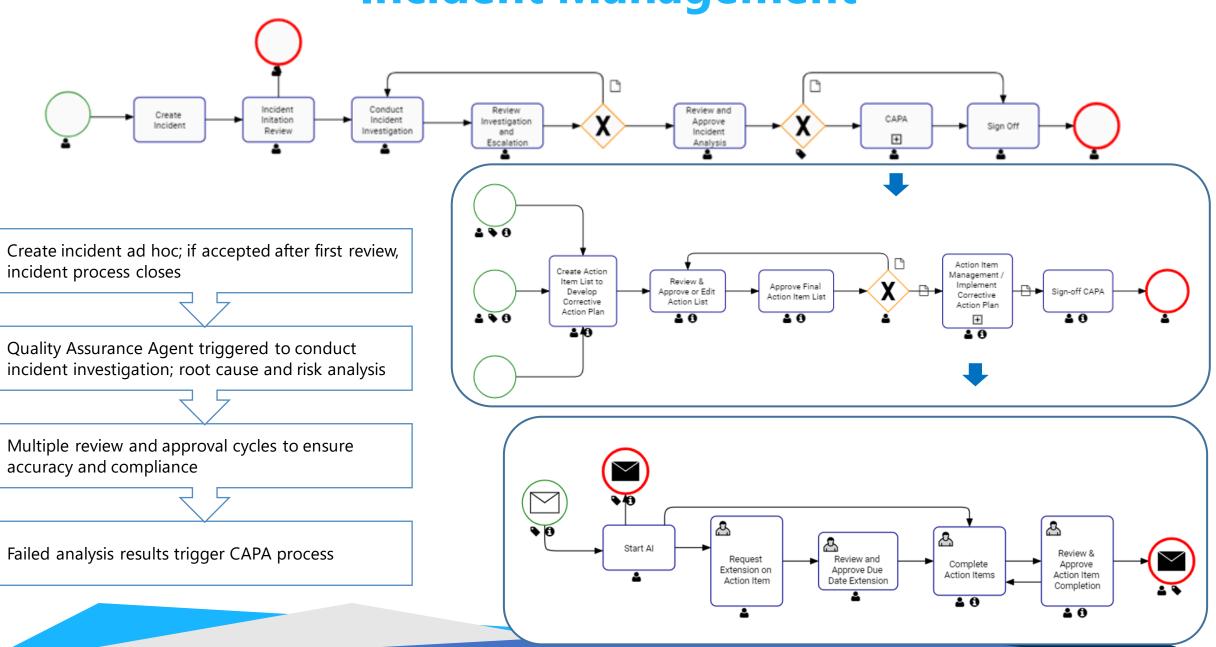
## **Key Attributes**

- Action item name
- Action item owner
- Action type
- Deadline
- Status

- Notification sent to manager once Action Item Owner opens Action Item form
- Status dropdown: indicates if AI is invalid, closed, in progress, or if an extension was requested
- Process owner reviews & approves
- Electronic signatures



# **Incident Management**

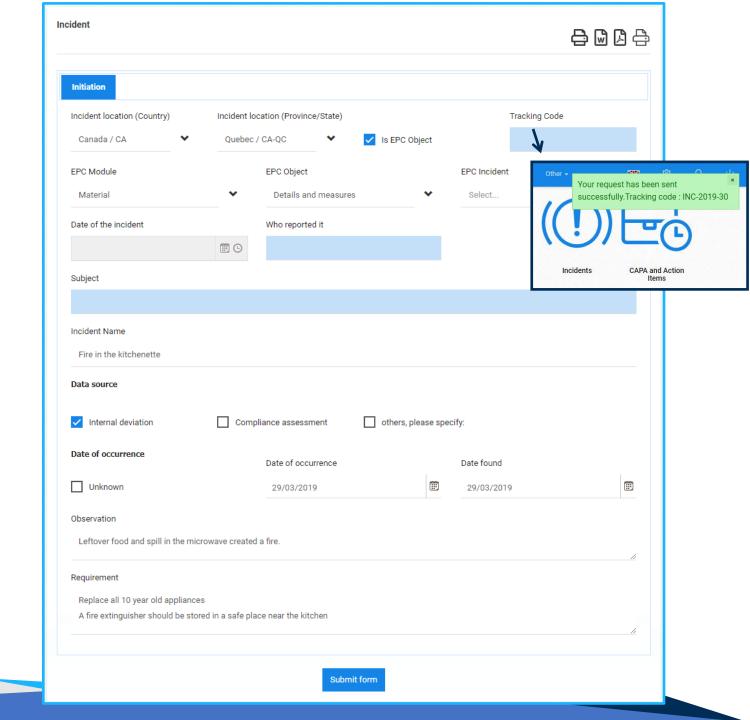


# **Incident Form Features & Attributes**

#### **Key Attributes**

- Tracking code
- Incident location
- EPC object
- Data source
- Date of occurrence and date found
- Observation
- Requirement

- Incident graphs and reports generate from data; export to Word, PDF, or print
- Connect an incident to an EPC module, object or incident
- Data source text field captures additional specificity
- Upon submit, follow up on incident request at any step in the process by tracking code

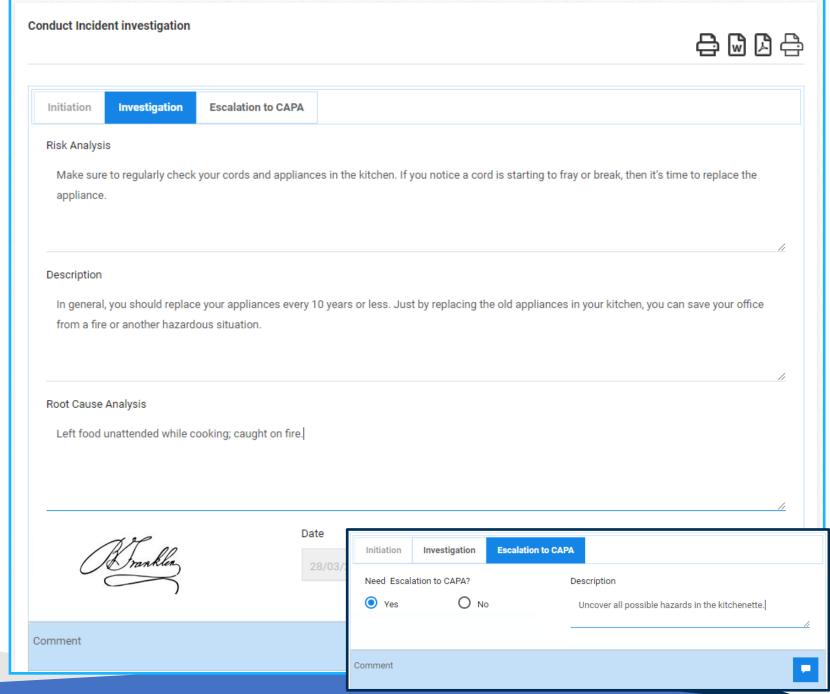


# **Incident Investigation Features & Attributes**

### **Key Attributes**

- Risk analysis
- Root cause analysis
- Assign responsibility by role or user
- Date

- Information from previous Incident Initiation form inherited as a tab for reference
- Trigger escalation to CAPA from tab (shown right) – if CAPA is needed, description field to enter in reason
- Electronic signature

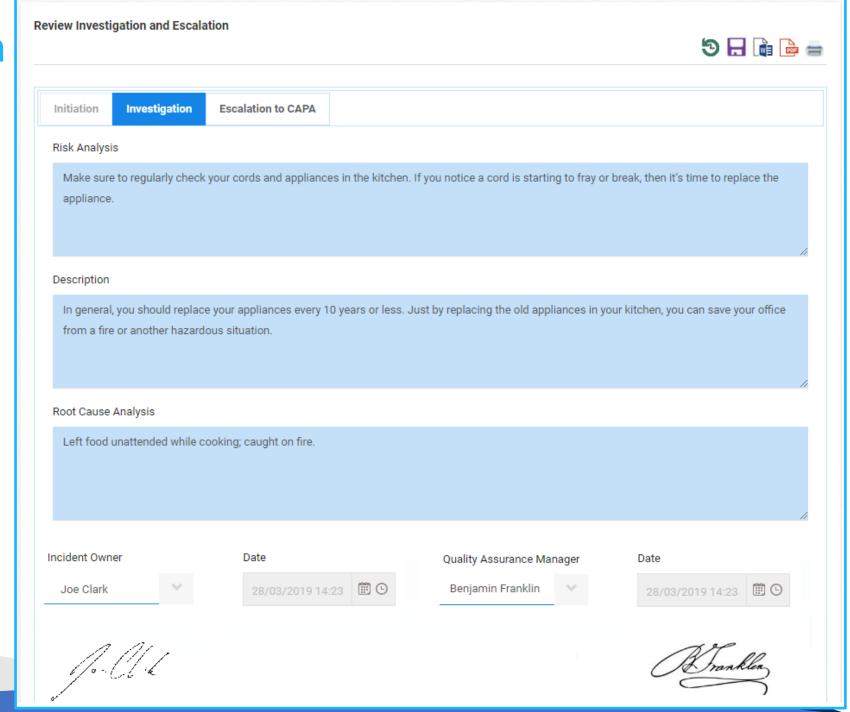


# **Review Investigation Features & Attributes**

### **Key Attributes**

- All fields inherited from Incident form
- Accountability assigned by roles and users
- Date of signatures

- Electronic signatures attached to user profiles
- Triggered process-loop back if form is rejected
- Validation on fields to ensure form may not be submitted without signature, etc.
- Multiple approval cycles may precede any step



# **Incident Report**

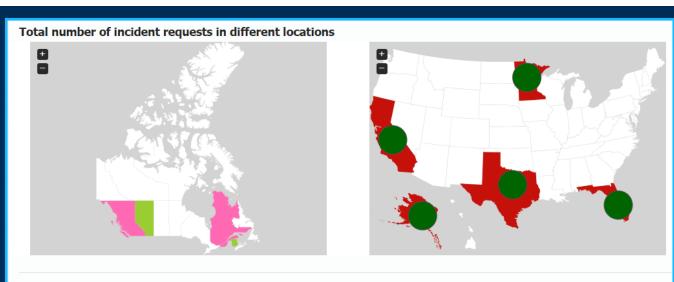
Incident Name	Issue Name	Issue Description	Root Cause	Due Date	Description
Product 405	Product Recall n.11	21 CRF 2.143.221 test failure	Repeated test failures of product not investigated due to negligence.	Apr 25, 2018	Inadequate investigation of failed particulate inspection. Failure to document action regarding instrument calibration check which did not meet specification.
Compliance s.404	Failure to comply with SOX Section 302.2	The current system does not track all user logins access to all computers that contain sensitive data and detects break-in attempts to computers, databases, fixed and removable storage, and websites.	Not all modules were obtained from vendor	Apr 23, 2018	Acquire the Security Access Management Module in the ERP system Train super users Design permission maps Integrate with AD Implement and retrain users
IRK	TRK# 9357	TRK# 9357 was implemented to address execution of varied manual interventions performed during aseptic filling operations. Inspection found that the laboratory manager had documented "NIL" (i.e., no growth for this plate), while the same laboratory manager comfirmed microbial growth in the presence of the investigators. Later during the inspection, the FDA investigator asked to see the original plate and was told that it had been destroyed.	The laboratory manager misread the plate count, and this deficiency was the result of a human error.	Apr 24, 2018	Extend corrective actions to include component suppliers, training, acceptance activities and field actions.
Xantha v2	Biopharmaceutical xantha v2 does not conform to health & safety regulation 14.2	The forms utilized don't follow the flow of the procedure; the forms do not provide enough space for more than a brief entry; verbal decisions are not written down; responsible people are assigned but timelines for the follow-ups are not given and are vague.	Nonconformities are not adequately categorized and trended - root causes of existing nonconformities are not adequately investigated or addressed to eliminate the reoccurence of the nonconformity discrepancy	Apr 23, 2018	Revise all Quality Assurance Procefures to emphasize CAPA and to link discrepancy reporting and disposition to preventive acion. Initiate a trending and root cause analysis program; present those programs to management and to staff. Provide a Quality update at the monthly staff meeting.
Login Requests	Noncompliance with s.404 (a)	System must track all login requests.	Omitted requirement in RFP.	Apr 23, 2018	Purchase component - map permission maps - implement maps - train users

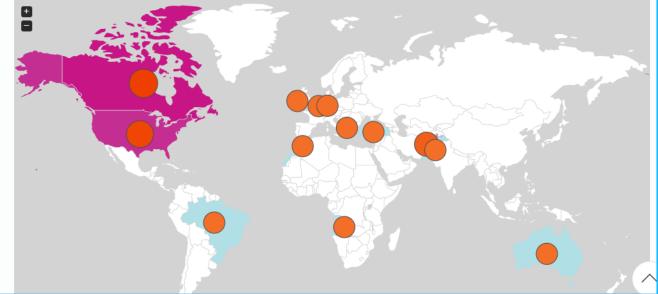


#### Drilldown to view subsets of each Incident Report to expose and consult all related CAPA and Action Item details.

	List															
Action Priority	ActionType	Submission Date	First Name	Last Name	Email	Comments Scheduling	Justification	Incident Name	Incident Location	Priority	Incident Prerequisites	Incident Procedure	Sample Size	Steps Taken	Attachments	Action Name
Low	Corrective	April 26, 2018	Erin	Haurylchyk	EHAURYLCHYK@INTERFACING.COM	Comments	Justification	TRK	Maintenance Office	Low	All AM     Procedure     documents     available     Process owner     must be available     for 2 hours for     interviews	Review AM documents     Inspect for accuracy and completeness (ISO document control)     Interview process owner on control methods	5 AM documents chosen at random		NA	NA

# **Reports and Dashboards**





- Incorporate dashboards and charts into forms
- Monitor test progressions, percentage of resolved incidents in real-time
- View number of incidents logged per location, within a specific time frame
- Drill down into metrics

